
TYPE	Water borne topcoat
USE	For wood panels and fibreboards Suitable for line application Suitable for curtain coater Only for indoor use
SPECIAL PROPERTIES	Very good scratch and burnishing resistance Good levelling Good filling properties

TECHNICAL DATA

Density	Approx. 1.16-1.21 kg/l
Solids	Approx. 42-48 % by weight Approx. 33-36 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet
Storage	See label
Gloss	Approx. 15-50 Gardner 60°
Colour	Available in different colours
System	TEKNOCOAT AQUA 2577-1X is used on water borne primers

DIRECTIONS FOR USE

Application method	Curtain coater Conventional spraying Airless spraying Airmix spraying									
Drying time	<table><thead><tr><th></th><th>20 °C</th><th>20 min / 50 °C</th></tr></thead><tbody><tr><td>Handable</td><td>1 h</td><td>After cooling</td></tr><tr><td>Stacking</td><td>3 h</td><td>After cooling</td></tr></tbody></table>		20 °C	20 min / 50 °C	Handable	1 h	After cooling	Stacking	3 h	After cooling
	20 °C	20 min / 50 °C								
Handable	1 h	After cooling								
Stacking	3 h	After cooling								
Thinner	Water									
Cleaning	Water or TEKNOCLEAN 1954-00, 1T021010									

HEALTH AND SAFETY See Safety Data Sheet